

**UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549**

FORM 10-Q

**QUARTERLY REPORT PURSUANT TO SECTION 13 OR 15(d) OF
THE SECURITIES EXCHANGE ACT OF 1934**

For the Quarterly Period Ended June 30, 2014

Commission file number 1-12383

Rockwell Automation, Inc.

(Exact name of registrant as specified in its charter)

Delaware

(State or other jurisdiction
of incorporation or organization)

25-1797617

(I.R.S. Employer
Identification No.)

**1201 South Second Street,
Milwaukee, Wisconsin**
(Address of principal executive offices)

53204
(Zip Code)

+1 (414) 382-2000

Registrant's telephone number, including area code

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. Yes No

Indicate by check mark whether the registrant has submitted electronically and posted on its corporate Web site, if any, every Interactive Data File required to be submitted and posted pursuant to Rule 405 of Regulation S-T during the preceding 12 months (or for such shorter period that the registrant was required to submit and post such files). Yes No

Indicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, or a smaller reporting company. See definitions of "large accelerated filer," "accelerated filer," and "smaller reporting company" in Rule 12b-2 of the Exchange Act. (Check one):

Large Accelerated Filer

Accelerated Filer

Non-accelerated Filer

Smaller Reporting Company

Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Exchange Act). Yes No

137,872,386 shares of registrant's Common Stock, \$1.00 par value, were outstanding on June 30, 2014.

INDEX

	<u>Page No.</u>
PART I. FINANCIAL INFORMATION	
Item 1. Condensed Consolidated Financial Statements:	
Condensed Consolidated Balance Sheet	3
Condensed Consolidated Statement of Operations	4
Condensed Consolidated Statement of Comprehensive Income	5
Condensed Consolidated Statement of Cash Flows	6
Notes to Condensed Consolidated Financial Statements	7
Report of Independent Registered Public Accounting Firm	19
Item 2. Management's Discussion and Analysis of Financial Condition and Results of Operations	20
Item 3. Quantitative and Qualitative Disclosures About Market Risk	37
Item 4. Controls and Procedures	37
PART II. OTHER INFORMATION	
Item 1. Legal Proceedings	38
Item 1A. Risk Factors	38
Item 2. Unregistered Sales of Equity Securities and Use of Proceeds	39
Item 6. Exhibits	40
Signatures	41

PART I. FINANCIAL INFORMATION**Item 1. Condensed Consolidated Financial Statements****ROCKWELL AUTOMATION, INC.****CONDENSED CONSOLIDATED BALANCE SHEET****(Unaudited)****(in millions)**

	June 30, 2014	September 30, 2013
ASSETS		
Current assets:		
Cash and cash equivalents	\$ 1,175.1	\$ 1,200.9
Short-term investments	574.4	372.7
Receivables	1,177.8	1,186.1
Inventories	655.4	615.4
Deferred income taxes	157.8	189.5
Other current assets	167.2	115.3
Total current assets	3,907.7	3,679.9
Property, net of accumulated depreciation of \$1,288.8 and \$1,212.8, respectively	610.4	616.0
Goodwill	1,069.3	1,023.0
Other intangible assets, net	248.8	212.8
Deferred income taxes	142.2	147.3
Other assets	166.7	165.6
Total	\$ 6,145.1	\$ 5,844.6
LIABILITIES AND SHAREOWNERS' EQUITY		
Current liabilities:		
Short-term debt	\$ 279.9	\$ 179.0
Accounts payable	564.1	546.7
Compensation and benefits	216.6	236.8
Advance payments from customers and deferred revenue	235.0	210.9
Customer returns, rebates and incentives	173.7	175.1
Other current liabilities	243.4	196.2
Total current liabilities	1,712.7	1,544.7
Long-term debt	905.4	905.1
Retirement benefits	594.2	595.9
Other liabilities	210.9	213.4
Commitments and contingent liabilities (Note 11)		
Shareowners' equity:		
Common stock (shares issued: 181.4)	181.4	181.4
Additional paid-in capital	1,501.6	1,456.0
Retained earnings	4,590.5	4,333.4
Accumulated other comprehensive loss	(760.6)	(817.7)
Common stock in treasury, at cost (shares held: June 30, 2014, 43.5; September 30, 2013, 42.5)	(2,791.0)	(2,567.6)
Total shareowners' equity	2,721.9	2,585.5
Total	\$ 6,145.1	\$ 5,844.6

See Notes to Condensed Consolidated Financial Statements.

ROCKWELL AUTOMATION, INC.

CONDENSED CONSOLIDATED STATEMENT OF OPERATIONS
(Unaudited)
(in millions, except per share amounts)

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Sales				
Products and solutions	\$ 1,481.2	\$ 1,466.2	\$ 4,332.6	\$ 4,163.9
Services	168.3	158.0	509.1	472.3
	<u>1,649.5</u>	<u>1,624.2</u>	<u>4,841.7</u>	<u>4,636.2</u>
Cost of sales				
Products and solutions	(849.8)	(859.6)	(2,485.3)	(2,428.6)
Services	(118.2)	(111.7)	(355.4)	(331.0)
	<u>(968.0)</u>	<u>(971.3)</u>	<u>(2,840.7)</u>	<u>(2,759.6)</u>
Gross profit	681.5	652.9	2,001.0	1,876.6
Selling, general and administrative expenses	(394.4)	(383.7)	(1,172.3)	(1,134.0)
Other income	1.3	3.5	10.8	5.1
Interest expense	(14.4)	(15.3)	(44.3)	(46.0)
Income before income taxes	274.0	257.4	795.2	701.7
Income tax provision	(74.3)	(53.7)	(217.1)	(160.7)
Net income	<u>\$ 199.7</u>	<u>\$ 203.7</u>	<u>\$ 578.1</u>	<u>\$ 541.0</u>
Earnings per share:				
Basic	<u>\$ 1.44</u>	<u>\$ 1.46</u>	<u>\$ 4.17</u>	<u>\$ 3.88</u>
Diluted	<u>\$ 1.43</u>	<u>\$ 1.45</u>	<u>\$ 4.12</u>	<u>\$ 3.83</u>
Cash dividends per share	<u>\$ 1.16</u>	<u>\$ 1.04</u>	<u>\$ 2.32</u>	<u>\$ 1.98</u>
Weighted average outstanding shares:				
Basic	<u>138.0</u>	<u>138.9</u>	<u>138.3</u>	<u>139.4</u>
Diluted	<u>139.6</u>	<u>140.4</u>	<u>140.0</u>	<u>141.1</u>

See Notes to Condensed Consolidated Financial Statements.

ROCKWELL AUTOMATION, INC.

CONDENSED CONSOLIDATED STATEMENT OF COMPREHENSIVE INCOME
(Unaudited)
(in millions)

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Net income	\$ 199.7	\$ 203.7	\$ 578.1	\$ 541.0
Other comprehensive income (loss), net of tax:				
Pension and other postretirement benefit plan adjustments (net of tax expense of \$7.9, \$12.2, \$23.6 and \$36.4)	14.6	21.7	43.7	65.4
Currency translation adjustments	1.2	(11.9)	15.5	(31.6)
Net change in unrealized gains and losses on cash flow hedges (net of tax expense (benefit) of \$1.6, (\$0.2), \$2.4 and \$2.3)	(0.8)	(0.4)	(2.1)	3.8
Other comprehensive income (loss)	15.0	9.4	57.1	37.6
Comprehensive income	<u>\$ 214.7</u>	<u>\$ 213.1</u>	<u>\$ 635.2</u>	<u>\$ 578.6</u>

See Notes to Condensed Consolidated Financial Statements.

ROCKWELL AUTOMATION, INC.

CONDENSED CONSOLIDATED STATEMENT OF CASH FLOWS
(Unaudited)
(in millions)

	Nine Months Ended June 30,	
	2014	2013
Continuing operations:		
Operating activities:		
Net income	\$ 578.1	\$ 541.0
Adjustments to arrive at cash provided by operating activities:		
Depreciation	91.6	85.1
Amortization of intangible assets	22.8	24.0
Share-based compensation expense	32.1	31.3
Retirement benefit expense	100.0	127.8
Pension contributions	(32.7)	(29.9)
Net loss on disposition of property	0.1	0.3
Income tax benefit from the exercise of stock options	0.1	2.0
Excess income tax benefit from share-based compensation	(29.1)	(22.6)
Changes in assets and liabilities, excluding effects of acquisitions and foreign currency adjustments:		
Receivables	15.1	5.3
Inventories	(42.3)	(9.7)
Accounts payable	31.4	(38.9)
Advance payments from customers and deferred revenue	25.5	26.0
Compensation and benefits	(21.3)	(55.5)
Income taxes	(29.1)	20.0
Other assets and liabilities	(34.9)	(42.4)
Cash provided by operating activities	707.4	663.8
Investing activities:		
Capital expenditures	(96.4)	(86.9)
Acquisition of businesses, net of cash acquired	(81.5)	(84.8)
Purchases of short-term investments	(487.0)	(284.6)
Proceeds from maturities of short-term investments	285.3	262.5
Proceeds from sale of property	0.3	0.3
Other investing activities	(3.4)	(4.1)
Cash used for investing activities	(382.7)	(197.6)
Financing activities:		
Net issuance of short-term debt	100.9	63.0
Cash dividends	(240.9)	(203.9)
Purchases of treasury stock	(345.2)	(319.3)
Proceeds from the exercise of stock options	104.7	115.8
Excess income tax benefit from share-based compensation	29.1	22.6
Other financing activities	—	(1.8)
Cash used for financing activities	(351.4)	(323.6)
Effect of exchange rate changes on cash	0.9	(14.8)

Cash (used for) provided by continuing operations	(25.8)	127.8
Discontinued operations:		
Cash used for discontinued operating activities	—	(7.0)
Cash used for discontinued operations	—	(7.0)
(Decrease) increase in cash and cash equivalents	(25.8)	120.8
Cash and cash equivalents at beginning of period	1,200.9	903.9
Cash and cash equivalents at end of period	<u>\$ 1,175.1</u>	<u>\$ 1,024.7</u>

See Notes to Condensed Consolidated Financial Statements.

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS
(Unaudited)**1. Basis of Presentation and Accounting Policies**

In the opinion of management of Rockwell Automation, Inc. (the Company or Rockwell Automation), the unaudited Condensed Consolidated Financial Statements contain all adjustments necessary to present fairly the financial position, results of operations and cash flows for the periods presented and, except as otherwise indicated, such adjustments consist only of those of a normal recurring nature. These statements should be read in conjunction with our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 . The results of operations for the three and nine month periods ended June 30, 2014 are not necessarily indicative of the results for the full year. All date references to years and quarters herein refer to our fiscal year and fiscal quarter unless otherwise stated.

Receivables

Receivables are stated net of allowances for doubtful accounts of \$ 23.2 million at June 30, 2014 and \$ 22.5 million at September 30, 2013 . In addition, receivables are stated net of an allowance for certain customer returns, rebates and incentives of \$ 9.7 million at June 30, 2014 and \$ 8.9 million at September 30, 2013 .

Earnings Per Share

The following table reconciles basic and diluted earnings per share (EPS) amounts (in millions, except per share amounts):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Net income	\$ 199.7	\$ 203.7	\$ 578.1	\$ 541.0
Less: Allocation to participating securities	(0.3)	(0.3)	(0.8)	(0.8)
Net income available to common shareowners	\$ 199.4	\$ 203.4	\$ 577.3	\$ 540.2
Basic weighted average outstanding shares	138.0	138.9	138.3	139.4
Effect of dilutive securities				
Stock options	1.4	1.4	1.5	1.5
Performance shares	0.2	0.1	0.2	0.2
Diluted weighted average outstanding shares	139.6	140.4	140.0	141.1
Earnings per share:				
Basic	\$ 1.44	\$ 1.46	\$ 4.17	\$ 3.88
Diluted	\$ 1.43	\$ 1.45	\$ 4.12	\$ 3.83

For the three and nine months ended June 30, 2014 , share-based compensation awards for 0.6 million shares and 0.8 million shares, respectively, were excluded from the diluted EPS calculation because they were antidilutive. For the three and nine months ended June 30, 2013 , share-based compensation awards for 1.1 million and 1.5 million shares, respectively, were excluded from the diluted EPS calculation because they were antidilutive.

Recent Accounting Pronouncements

In May 2014, the FASB issued a new standard on revenue recognition from contracts with customers. This standard supersedes nearly all existing revenue recognition guidance and involves a five-step approach to recognizing revenue based on individual performance obligations in a contract. The new standard will also require additional qualitative and quantitative disclosures about contracts with customers, significant judgments made in applying the revenue guidance, and assets recognized from the costs to obtain or fulfill a contract. This guidance is effective for us for reporting periods beginning October 1, 2017. We are currently evaluating the impact the adoption of this guidance will have on our consolidated financial statements and related disclosures.

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)**2. Share-Based Compensation**

We recognized \$10.2 million and \$32.1 million of pre-tax share-based compensation expense during the three and nine months ended June 30, 2014, respectively. We recognized \$10.1 million and \$31.3 million of pre-tax share-based compensation expense during the three and nine months ended June 30, 2013, respectively. Our annual grant of share-based compensation takes place during the first quarter of each fiscal year. The number of shares granted to employees and non-employee directors and the weighted average fair value per share during the periods presented were (in thousands except per share amounts):

	Nine Months Ended June 30,			
	2014		2013	
	Grants	Wtd. Avg. Share Fair Value	Grants	Wtd. Avg. Share Fair Value
Stock options	935	\$ 34.00	1,084	\$ 25.17
Performance shares	69	108.48	79	98.15
Restricted stock and restricted stock units	52	109.56	65	80.17
Unrestricted stock	8	108.86	11	76.65

3. Inventories

Inventories consist of (in millions):

	June 30, 2014	September 30, 2013
Finished goods	\$ 284.3	\$ 248.4
Work in process	171.0	167.2
Raw materials, parts and supplies	200.1	199.8
Inventories	\$ 655.4	\$ 615.4

4. Goodwill and Other Intangible Assets

Changes in the carrying amount of goodwill for the nine months ended June 30, 2014 are (in millions):

	Architecture & Software	Control Products & Solutions	Total
Balance as of September 30, 2013	\$ 387.8	\$ 635.2	\$ 1,023.0
Acquisition of businesses	7.7	28.0	35.7
Translation	4.6	6.0	10.6
Balance as of June 30, 2014	\$ 400.1	\$ 669.2	\$ 1,069.3

During the nine months ended June 30, 2014, we recognized goodwill of \$35.7 million and intangible assets of \$41.4 million resulting from the acquisitions of vMonitor LLC and its affiliates (vMonitor), a global technology leader for wireless solutions in the oil and gas industry, and Jacobs Automation (Jacobs), a leader in intelligent track motion control technology. We assigned the full amount of goodwill related to vMonitor to our Control Products & Solutions segment. We assigned the full amount of goodwill related to Jacobs to our Architecture & Software segment.

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)

Other intangible assets consist of (in millions):

	June 30, 2014		
	Carrying Amount	Accumulated Amortization	Net
Amortized intangible assets:			
Computer software products	\$ 162.5	\$ 80.7	\$ 81.8
Customer relationships	92.4	44.7	47.7
Technology	85.0	37.0	48.0
Trademarks	34.7	13.7	21.0
Other	16.1	9.5	6.6
Total amortized intangible assets	390.7	185.6	205.1
Intangible assets not subject to amortization	43.7	—	43.7
Total	\$ 434.4	\$ 185.6	\$ 248.8

	September 30, 2013		
	Carrying Amount	Accumulated Amortization	Net
Amortized intangible assets:			
Computer software products	\$ 146.9	\$ 73.1	\$ 73.8
Customer relationships	77.4	37.1	40.3
Technology	66.1	30.9	35.2
Trademarks	26.4	10.7	15.7
Other	12.1	8.0	4.1
Total amortized intangible assets	328.9	159.8	169.1
Intangible assets not subject to amortization	43.7	—	43.7
Total	\$ 372.6	\$ 159.8	\$ 212.8

The Allen-Bradley[®] trademark has an indefinite life, and therefore is not subject to amortization.

Estimated amortization expense is \$30.9 million in 2014 , \$31.7 million in 2015 , \$30.1 million in 2016 , \$26.8 million in 2017 and \$19.0 million in 2018 .

We performed the annual evaluation of our goodwill and indefinite life intangible assets for impairment as required by accounting principles generally accepted in the United States (U.S. GAAP) during the second quarter of 2014 and concluded that these assets are not impaired. We did not identify any impairment indicators during the third quarter of 2014 that would require further impairment analysis.

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)**5. Short-term Debt**

Our short-term debt obligations are primarily comprised of commercial paper borrowings. Commercial paper borrowings outstanding were \$279.0 million at June 30, 2014 and \$179.0 million at September 30, 2013 . The weighted average interest rate of the commercial paper outstanding was 0.17 percent at June 30, 2014 and September 30, 2013 .

6. Other Current Liabilities

Other current liabilities consist of (in millions):

	June 30, 2014	September 30, 2013
Unrealized losses on foreign exchange contracts	\$ 11.8	\$ 10.1
Product warranty obligations	36.7	36.9
Taxes other than income taxes	34.9	37.7
Accrued interest	15.0	15.6
Dividends payable	80.0	—
Income taxes payable	15.1	35.9
Other	49.9	60.0
Other current liabilities	<u>\$ 243.4</u>	<u>\$ 196.2</u>

7. Product Warranty Obligations

We record a liability for product warranty obligations at the time of sale to a customer based upon historical warranty experience. Most of our products are covered under a warranty period that runs for twelve months from either the date of sale or installation. We also record a liability for specific warranty matters when they become probable and reasonably estimable. Our product warranty obligations are included in other current liabilities in the Condensed Consolidated Balance Sheet.

Changes in product warranty obligations for the nine months ended June 30, 2014 and 2013 are (in millions):

	Nine Months Ended June 30,	
	2014	2013
Balance at beginning of period	\$ 36.9	\$ 37.8
Accruals for warranties issued during the current period	23.3	23.6
Adjustments to pre-existing warranties	(2.7)	(0.6)
Settlements of warranty claims	(20.8)	(25.3)
Balance at end of period	<u>\$ 36.7</u>	<u>\$ 35.5</u>

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)**8. Derivative Instruments and Fair Value Measurement**

We use foreign currency forward exchange contracts to manage certain foreign currency risks. We enter into these contracts to hedge our exposure to foreign currency exchange rate variability in the expected future cash flows associated with certain third-party and intercompany transactions denominated in foreign currencies expected to occur within the next two years (cash flow hedges). Certain of our locations have assets and liabilities denominated in currencies other than their functional currencies resulting from intercompany loans and other transactions with third parties denominated in foreign currencies. We also enter into foreign currency forward exchange contracts that we do not designate as hedging instruments to offset the transaction gains or losses associated with some of these assets and liabilities.

We value our forward exchange contracts using a market approach. We use a valuation model based on inputs including forward and spot prices for currency and interest rate curves. We did not change our valuation techniques during the nine months ended June 30, 2014. The notional values of our forward exchange contracts outstanding at June 30, 2014 were \$918.6 million, of which \$673.4 million were designated as cash flow hedges. Currency pairs (buy/sell) comprising the most significant contract notional values were United States dollar (USD)/euro, Swiss franc/euro, USD/Canadian dollar, Mexican peso/USD, Singapore dollar/USD, and Swiss franc/Canadian dollar.

We also use foreign currency denominated debt obligations to hedge portions of our net investments in non-U.S. subsidiaries. The currency effects of the debt obligations are reflected in accumulated other comprehensive loss within shareholders' equity where they offset gains and losses recorded on our net investments globally. At June 30, 2014, we had \$15.3 million of foreign currency denominated debt designated as net investment hedges.

U.S. GAAP defines fair value as the price that would be received for an asset or paid to transfer a liability (exit price) in an orderly transaction between market participants in the principal or most advantageous market for the asset or liability. U.S. GAAP also classifies the inputs used to measure fair value into the following hierarchy:

Level 1: Quoted prices in active markets for identical assets or liabilities.

Level 2: Quoted prices in active markets for similar assets or liabilities, quoted prices for identical or similar assets or liabilities in markets that are not active, or inputs other than quoted prices that are observable for the asset or liability.

Level 3: Unobservable inputs for the asset or liability.

Assets and liabilities measured at fair value on a recurring basis and their location in our Condensed Consolidated Balance Sheet were (in millions):

	Balance Sheet Location	Fair Value (Level 2)	
		June 30, 2014	September 30, 2013
Derivatives Designated as Hedging Instruments			
Forward exchange contracts	Other current assets	\$ 4.3	\$ 4.8
Forward exchange contracts	Other assets	1.1	0.2
Forward exchange contracts	Other current liabilities	(7.9)	(8.3)
Forward exchange contracts	Other liabilities	(0.9)	(1.6)
Total		\$ (3.4)	\$ (4.9)

	Balance Sheet Location	Fair Value (Level 2)	
		June 30, 2014	September 30, 2013
Derivatives Not Designated as Hedging Instruments			
Forward exchange contracts	Other current assets	\$ 3.3	\$ 4.9
Forward exchange contracts	Other assets	—	0.7
Forward exchange contracts	Other current liabilities	(3.9)	(1.8)
Total		\$ (0.6)	\$ 3.8

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)

8. Derivative Instruments and Fair Value Measurement (continued)

The pre-tax amount of (losses) gains recorded in other comprehensive income related to hedges that would have been recorded in the Condensed Consolidated Statement of Operations had they not been so designated was (in millions):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Forward exchange contracts (cash flow hedges)	\$ (1.7)	\$ 2.0	\$ (0.8)	\$ 9.4
Foreign currency denominated debt (net investment hedges)	(0.4)	0.3	(0.9)	0.8
Total	\$ (2.1)	\$ 2.3	\$ (1.7)	\$ 10.2

Approximately \$3.6 million (\$3.1 million after tax) of net unrealized losses on cash flow hedges as of June 30, 2014 will be reclassified into earnings during the next 12 months. We expect that these net unrealized losses will be offset when the hedged items are recognized in earnings.

The pre-tax amount of (losses) gains reclassified from accumulated other comprehensive loss into the Condensed Consolidated Statement of Operations related to derivative forward exchange contracts designated as cash flow hedges, which offset the related (losses) gains on the hedged items during the periods presented, was:

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Sales	\$ (0.6)	\$ 1.0	\$ (1.6)	\$ 1.5
Cost of sales	(2.0)	1.6	0.4	1.8
Total	\$ (2.6)	\$ 2.6	\$ (1.2)	\$ 3.3

The amount recognized in earnings as a result of ineffective hedges was not significant .

The pre-tax amount of (losses) gains from forward exchange contracts not designated as hedging instruments recognized in the Condensed Consolidated Statement of Operations during the periods presented was:

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Other income	\$ (5.2)	\$ 6.7	\$ 1.3	\$ 3.1

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)

8. Derivative Instruments and Fair Value Measurement (continued)

We also hold financial instruments consisting of cash, short-term investments, short-term debt and long-term debt. The fair values of our cash, short-term investments and short-term debt approximate their carrying amounts as reported in our Condensed Consolidated Balance Sheet due to the short-term nature of these instruments. We base the fair value of long-term debt upon quoted market prices for the same or similar issues. The following table presents the carrying amounts and estimated fair values of financial instruments not measured at fair value in the Condensed Consolidated Balance Sheet (in millions):

	June 30, 2014				
	Carrying Amount	Fair Value			
		Total	Level 1	Level 2	Level 3
Cash and cash equivalents	\$ 1,175.1	\$ 1,175.1	\$ 1,110.3	\$ 64.8	\$ —
Short-term investments	574.4	574.4	—	574.4	—
Short-term debt	279.9	279.9	—	279.9	—
Long-term debt	905.4	1,106.2	—	1,106.2	—

	September 30, 2013				
	Carrying Amount	Fair Value			
		Total	Level 1	Level 2	Level 3
Cash and cash equivalents	\$ 1,200.9	\$ 1,200.9	\$ 1,079.0	\$ 121.9	\$ —
Short-term investments	372.7	372.7	—	372.7	—
Short-term debt	179.0	179.0	—	179.0	—
Long-term debt	905.1	1,072.2	—	1,072.2	—

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)**9. Retirement Benefits**

The components of net periodic benefit cost are (in millions):

	Pension Benefits			
	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Service cost	\$ 19.7	\$ 22.9	\$ 59.0	\$ 69.0
Interest cost	43.6	40.0	130.8	120.2
Expected return on plan assets	(54.5)	(56.5)	(163.5)	(169.7)
Amortization:				
Prior service credit	(0.7)	(0.6)	(2.1)	(1.9)
Net actuarial loss	25.0	36.1	74.8	108.5
Net periodic benefit cost	\$ 33.1	\$ 41.9	\$ 99.0	\$ 126.1

	Other Postretirement Benefits			
	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Service cost	\$ 0.5	\$ 0.6	\$ 1.5	\$ 1.8
Interest cost	1.7	1.6	4.9	4.7
Amortization:				
Prior service credit	(2.6)	(2.7)	(7.8)	(8.1)
Net actuarial loss	0.8	1.1	2.4	3.3
Net periodic benefit cost	\$ 0.4	\$ 0.6	\$ 1.0	\$ 1.7

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)

10. Accumulated Other Comprehensive Loss

Changes in accumulated other comprehensive loss by component were (in millions):

	Pension and other postretirement benefit plan adjustments, net of tax	Accumulated currency translation adjustments, net of tax	Net unrealized gains (losses) on cash flow hedges, net of tax	Accumulated other comprehensive loss, net of tax
Balance as of September 30, 2013	\$ (823.8)	\$ 8.8	\$ (2.7)	\$ (817.7)
Other comprehensive income (loss) before reclassifications	—	15.5	(4.3)	11.2
Amounts reclassified from accumulated other comprehensive loss	43.7	—	2.2	45.9
Other comprehensive income (loss)	43.7	15.5	(2.1)	57.1
Balance as of June 30, 2014	\$ (780.1)	\$ 24.3	\$ (4.8)	\$ (760.6)

	Pension and other postretirement benefit plan adjustments, net of tax	Accumulated currency translation adjustments, net of tax	Net unrealized gains (losses) on cash flow hedges, net of tax	Accumulated other comprehensive loss, net of tax
Balance as of September 30, 2012	\$ (1,226.0)	\$ 0.5	\$ 0.2	\$ (1,225.3)
Other comprehensive income (loss) before reclassifications	—	(31.6)	5.9	(25.7)
Amounts reclassified from accumulated other comprehensive loss	65.4	—	(2.1)	63.3
Other comprehensive income (loss)	65.4	(31.6)	3.8	37.6
Balance as of June 30, 2013	\$ (1,160.6)	\$ (31.1)	\$ 4.0	\$ (1,187.7)

The reclassifications out of accumulated other comprehensive loss to the Consolidated Statement of Operations were (in millions):

	Three Months Ended June 30,		Nine Months Ended June 30,		Affected Line in the Consolidated Statement of Operations
	2014	2013	2014	2013	
Pension and other postretirement benefit plan adjustments:					
Amortization of prior service credit	\$ (3.3)	\$ (3.3)	\$ (9.9)	\$ (10.0)	(a)
Amortization of net actuarial loss	25.8	37.2	77.2	111.8	(a)
	22.5	33.9	67.3	101.8	Total before tax
	(7.9)	(12.2)	(23.6)	(36.4)	Provision for tax
	\$ 14.6	\$ 21.7	\$ 43.7	\$ 65.4	After tax
Net unrealized (gains) losses on cash flow hedges:					
Forward exchange contracts	\$ 0.6	\$ (1.0)	\$ 1.6	\$ (1.5)	Sales
Forward exchange contracts	2.0	(1.6)	(0.4)	(1.8)	Cost of Sales
	2.6	(2.6)	1.2	(3.3)	Total before tax
	(0.1)	1.0	1.0	1.2	Provision for tax
	\$ 2.5	\$ (1.6)	\$ 2.2	\$ (2.1)	After tax
Total reclassifications	\$ 17.1	\$ 20.1	\$ 45.9	\$ 63.3	After tax

(a) Reclassified from accumulated other comprehensive loss into cost of sales and selling, general and administrative expenses. These

components are included in the computation of net periodic benefit costs. See Note 9 for further information.

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)**11. Commitments and Contingent Liabilities**

Various lawsuits, claims and proceedings have been or may be instituted or asserted against us relating to the conduct of our business, including those pertaining to product liability, environmental, safety and health, intellectual property, employment and contract matters. Although the outcome of litigation cannot be predicted with certainty and some lawsuits, claims or proceedings may be disposed of unfavorably to us, we believe the disposition of matters that are pending or have been asserted will not have a material effect on our business, financial condition or results of operations.

We (including our subsidiaries) have been named as a defendant in lawsuits alleging personal injury as a result of exposure to asbestos that was used in certain components of our products many years ago. Currently there are a few thousand claimants in lawsuits that name us as defendants, together with hundreds of other companies. In some cases, the claims involve products from divested businesses, and we are indemnified for most of the costs. However, we have agreed to defend and indemnify asbestos claims associated with products manufactured or sold by our former Dodge mechanical and Reliance Electric motors and motor repair services businesses prior to their divestiture by us, which occurred on January 31, 2007. We are also responsible for half of the costs and liabilities associated with asbestos cases against the former Rockwell International Corporation's (RIC's) divested measurement and flow control business. But in all cases, for those claimants who do show that they worked with our products or products of divested businesses for which we are responsible, we nevertheless believe we have meritorious defenses, in substantial part due to the integrity of the products, the encapsulated nature of any asbestos-containing components, and the lack of any impairing medical condition on the part of many claimants. We defend those cases vigorously. Historically, we have been dismissed from the vast majority of these claims with no payment to claimants.

We have maintained insurance coverage that we believe covers indemnity and defense costs, over and above self-insured retentions, for claims arising from our former Allen-Bradley subsidiary. Our insurance carrier entered into a cost share agreement with us to pay the substantial majority of future defense and indemnity costs for Allen-Bradley asbestos claims. We believe that this arrangement will continue to provide coverage for Allen-Bradley asbestos claims throughout the remaining life of the asbestos liability.

The uncertainties of asbestos claim litigation make it difficult to predict accurately the ultimate outcome of asbestos claims. That uncertainty is increased by the possibility of adverse rulings or new legislation affecting asbestos claim litigation or the settlement process. Subject to these uncertainties and based on our experience defending asbestos claims, we do not believe these lawsuits will have a material effect on our financial condition or results of operations.

We have, from time to time, divested certain of our businesses. In connection with these divestitures, certain lawsuits, claims and proceedings may be instituted or asserted against us related to the period that we owned the businesses, either because we agreed to retain certain liabilities related to these periods or because such liabilities fall upon us by operation of law. In some instances, the divested business has assumed the liabilities; however, it is possible that we might be responsible to satisfy those liabilities if the divested business is unable to do so.

In connection with the spin-offs of our former automotive component systems business, semiconductor systems business and Rockwell Collins avionics and communications business, the spun-off companies have agreed to indemnify us for substantially all contingent liabilities related to the respective businesses, including environmental and intellectual property matters.

In connection with the sale of our Dodge mechanical and Reliance Electric motors and motor repair services businesses, we agreed to indemnify Baldor Electric Company for costs and damages related to certain legal, legacy environmental and asbestos matters of these businesses arising before January 31, 2007, for which the maximum exposure would be capped at the amount received for the sale.

In many countries we provide a limited intellectual property indemnity as part of our terms and conditions of sale. We also at times provide limited intellectual property indemnities in other contracts with third parties, such as contracts concerning the development and manufacture of our products. As of June 30, 2014, we were not aware of any material indemnification claims that were probable or reasonably possible of an unfavorable outcome. Historically, claims that have been made under the indemnification agreements have not had a material impact on our operating results, financial position or cash flows; however, to the extent that valid indemnification claims arise in the future, future payments by us could be significant and could have a material adverse effect on our results of operations or cash flows in a particular period.

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)

12. Income Taxes

At the end of each interim period, we estimate a base effective tax rate that we expect for the full fiscal year based on our most recent forecast of pre-tax income, permanent book and tax differences and global tax planning strategies. We use this base rate to provide for income taxes on a year-to-date basis, excluding the effect of significant unusual or extraordinary items and items that are reported net of their related tax effects. We record the tax effect of significant unusual or extraordinary items and items that are reported net of their tax effects in the period in which they occur.

The effective tax rate was 27.1 percent and 27.3 percent in the three and nine months ended June 30, 2014 , respectively, compared to 20.9 percent and 22.9 percent in the three and nine months ended June 30, 2013 , respectively. The effective tax rate was lower than the U.S. statutory rate of 35 percent in each period primarily because we benefited from lower non-U.S. tax rates. We recognized net discrete tax benefits of \$10.0 million in the three months ended June 30, 2013 , primarily related to the favorable resolution of tax matters in various global jurisdictions. We recognized net discrete tax benefits of \$14.5 million in the nine months ended June 30, 2013 , primarily related to the favorable resolution of tax matters in various global jurisdictions and the retroactive extension of the U.S. federal research and development tax credit.

The amount of gross unrecognized tax benefits was \$42.5 million and \$40.8 million at June 30, 2014 and September 30, 2013 , respectively, of which the entire amount would reduce our effective tax rate if recognized.

Accrued interest and penalties related to unrecognized tax benefits were \$9.9 million and \$12.4 million at June 30, 2014 and September 30, 2013 , respectively. We recognize interest and penalties related to unrecognized tax benefits in the income tax provision.

If the unrecognized tax benefits were recognized, the net reduction of our income tax provision, including the recognition of interest and penalties and offsetting tax assets, would be \$26.7 million as of June 30, 2014 .

There was no material change in the amount of unrecognized tax benefits in the nine months ended June 30, 2014 . We believe it is reasonably possible that the amount of gross unrecognized tax benefits could be reduced by up to \$32.5 million in the next 12 months as a result of the resolution of tax matters in various global jurisdictions and the lapses of statutes of limitations.

We conduct business globally and are routinely audited by the various tax jurisdictions in which we operate. We are no longer subject to U.S. federal income tax examinations for years before 2010 and are no longer subject to state, local and foreign income tax examinations for years before 2003 .

ROCKWELL AUTOMATION, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (continued)
(Unaudited)**13. Business Segment Information**

The following tables reflect the sales and operating results of our reportable segments (in millions):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Sales				
Architecture & Software	\$ 715.2	\$ 671.0	\$ 2,097.9	\$ 1,967.7
Control Products & Solutions	934.3	953.2	2,743.8	2,668.5
Total	\$ 1,649.5	\$ 1,624.2	\$ 4,841.7	\$ 4,636.2
Segment operating earnings				
Architecture & Software	\$ 204.8	\$ 188.6	\$ 606.9	\$ 541.7
Control Products & Solutions	121.3	129.2	349.3	337.3
Total	326.1	317.8	956.2	879.0
Purchase accounting depreciation and amortization	(5.5)	(4.6)	(15.9)	(14.8)
General corporate – net	(18.1)	(20.9)	(58.7)	(57.5)
Non-operating pension costs	(14.1)	(19.6)	(42.1)	(59.0)
Interest expense	(14.4)	(15.3)	(44.3)	(46.0)
Income before income taxes	\$ 274.0	\$ 257.4	\$ 795.2	\$ 701.7

Among other considerations, we evaluate performance and allocate resources based upon segment operating earnings before income taxes, interest expense, costs related to corporate offices, non-operating pension costs, certain nonrecurring corporate initiatives, gains and losses from the disposition of businesses and purchase accounting depreciation and amortization. Depending on the product, intersegment sales within a single legal entity are either at cost or cost plus a mark-up, which does not necessarily represent a market price. Sales between legal entities are at an appropriate transfer price. We allocate costs related to shared segment operating activities to the segments using a methodology consistent with the expected benefit.

REPORT OF INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM

To the Board of Directors and Shareowners of
Rockwell Automation, Inc.
Milwaukee, Wisconsin

We have reviewed the accompanying condensed consolidated balance sheet of Rockwell Automation, Inc. and subsidiaries (the "Company") as of June 30, 2014 , and the related condensed consolidated statements of operations and comprehensive income for the three-month and nine - month periods ended June 30, 2014 and 2013 , and of cash flows for the nine -month periods ended June 30, 2014 and 2013 . These condensed consolidated interim financial statements are the responsibility of the Company's management.

We conducted our reviews in accordance with the standards of the Public Company Accounting Oversight Board (United States). A review of interim financial information consists principally of applying analytical procedures and making inquiries of persons responsible for financial and accounting matters. It is substantially less in scope than an audit conducted in accordance with the standards of the Public Company Accounting Oversight Board (United States), the objective of which is the expression of an opinion regarding the financial statements taken as a whole. Accordingly, we do not express such an opinion.

Based on our reviews, we are not aware of any material modifications that should be made to such condensed consolidated interim financial statements for them to be in conformity with accounting principles generally accepted in the United States of America.

We have previously audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States), the consolidated balance sheet of Rockwell Automation, Inc. and subsidiaries as of September 30, 2013 , and the related consolidated statements of operations, comprehensive income, cash flows, and shareowners' equity for the year then ended (not presented herein); and in our report dated November 18, 2013, we expressed an unqualified opinion on those consolidated financial statements. In our opinion, the information set forth in the accompanying condensed consolidated balance sheet as of September 30, 2013 is fairly stated, in all material respects, in relation to the consolidated balance sheet from which it has been derived.

/s/ DELOITTE & TOUCHE LLP

Milwaukee, Wisconsin
August 5, 2014

Item 2. Management's Discussion and Analysis of Financial Condition and Results of Operations**Results of Operations****Forward Looking Statement**

This Quarterly Report contains statements (including certain projections and business trends) that are “forward looking statements” as defined in the Private Securities Litigation Reform Act of 1995. Words such as “believe”, “estimate”, “project”, “plan”, “expect”, “anticipate”, “will”, “intend” and other similar expressions may identify forward looking statements. Actual results may differ materially from those projected as a result of certain risks and uncertainties, many of which are beyond our control, including but not limited to:

- macroeconomic factors, including global and regional business conditions, the availability and cost of capital, the cyclical nature of our customers' capital spending, sovereign debt concerns and currency exchange rates;
- laws, regulations and governmental policies affecting our activities in the countries where we do business;
- the successful development of advanced technologies and demand for and market acceptance of new and existing products;
- the availability, effectiveness and security of our information technology systems;
- competitive products, solutions and services and pricing pressures, and our ability to provide high quality products, solutions and services;
- a disruption of our business due to natural disasters, acts of war, strikes, terrorism, social unrest or other causes;
- intellectual property infringement claims by others and the ability to protect our intellectual property;
- our ability to address claims by taxing authorities in the various jurisdictions where we do business;
- our ability to attract and retain qualified personnel;
- our ability to manage costs related to employee retirement and health care benefits;
- the uncertainties of litigation, including liabilities related to the safety and security of the products, solutions and services we sell;
- our ability to manage and mitigate the risks associated with our solutions and services businesses;
- a disruption of our distribution channels;
- the availability and price of components and materials;
- the successful integration and management of acquired businesses;
- the successful execution of our cost productivity and globalization initiatives; and
- other risks and uncertainties, including but not limited to those detailed from time to time in our Securities and Exchange Commission (SEC) filings.

These forward looking statements reflect our beliefs as of the date of filing this report. We undertake no obligation to update or revise any forward looking statement, whether as a result of new information, future events or otherwise. See Item 1A, Risk Factors of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 for more information.

Non-GAAP Measures

The following discussion includes organic sales, total segment operating earnings and margin, Adjusted Income, Adjusted EPS, Adjusted Effective Tax Rate and free cash flow, which are non-GAAP measures. See **Supplemental Sales Information** for a reconciliation of reported sales to organic sales and a discussion of why we believe this non-GAAP measure is useful to investors. See **Results of Operations** for a reconciliation of income before income taxes to total segment operating earnings and margin and a discussion of why we believe these non-GAAP measures are useful to investors. See **Results of Operations** for a reconciliation of income from continuing operations, diluted EPS from continuing operations and effective tax rate to Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate and a discussion of why we believe these non-GAAP measures are useful to investors. See **Financial Condition** for a reconciliation of cash flows from operating activities to free cash flow and a discussion of why we believe this non-GAAP measure is useful to investors.

ROCKWELL AUTOMATION, INC.

Overview

We are a leading global provider of industrial automation power, control and information solutions that help manufacturers achieve a competitive advantage for their businesses. Overall demand for our products, services and solutions is driven by:

- investments in manufacturing, including upgrades, modifications and expansions of existing facilities or production lines, and new facilities or production lines;
- investments in basic materials production capacity, which may be related to commodity pricing levels;
- our customers' needs for faster time to market, lower total cost of ownership, improved asset utilization and optimization, and enterprise risk management;
- industry factors that include our customers' new product introductions, demand for our customers' products or services, and the regulatory and competitive environments in which our customers operate;
- levels of global industrial production and capacity utilization;
- regional factors that include local political, social, regulatory and economic circumstances; and
- the spending patterns of our customers due to their annual budgeting processes and their working schedules.

Long-term Strategy

Our vision of being the most valued global provider of innovative industrial automation and information products, services and solutions is supported by our growth and performance strategy, which seeks to:

- achieve growth rates in excess of the automation market by expanding our served market and strengthening our competitive differentiation;
- diversify our sales streams by broadening our portfolio of products, solutions and services, expanding our global presence and serving a wider range of industries and applications;
- grow market share by gaining new customers and by capturing a larger share of existing customers' spending;
- enhance our market access by building our channel capability and partner network;
- make acquisitions that serve as catalysts to organic growth by adding complementary technology, expanding our served market, enhancing our domain expertise or continuing our geographic diversification;
- deploy human and financial resources to strengthen our technology leadership and our intellectual capital business model;
- continuously improve quality and customer experience; and
- drive annual cost productivity.

By implementing the strategy above, we seek to achieve our long-term financial goals that include revenue growth of 6-8 percent, double-digit EPS growth, return on invested capital in excess of 20 percent and free cash flow equal to about 100 percent of Adjusted Income.

Acquisitions

Our acquisition strategy focuses on products, solutions and services that will be catalytic to the organic growth of our core offerings.

In January 2014, we acquired Jacobs Automation, a leader in intelligent track motion control technology. This technology improves performance across a wide range of packaging, material handling, and other applications for the global machine builder market.

In November 2013, we acquired vMonitor LLC and its affiliates, a global technology leader for wireless solutions in the oil and gas industry. This acquisition is expected to strengthen our ability to deliver end-to-end projects for the oil and gas sector and accelerate our development of similar process solutions and remote monitoring services for water / wastewater, mining and other industries globally.

In October 2012, we acquired certain assets of the medium voltage drives business of Harbin Jiuzhou Electric Co., Ltd., a leading manufacturer of medium voltage drives, direct current power supplies, switch gear and wind inverters, headquartered in Harbin, China. The acquisition strengthened our presence in the Asia Pacific motor control market by adding significant capabilities in design, engineering and manufacturing of medium voltage drive products.

We believe these acquisitions will help us expand our served market and deliver value to our customers.

ROCKWELL AUTOMATION, INC.

U. S. Industrial Economic Trends

In the third quarter of 2014, sales to U.S. customers accounted for 51 percent of our total sales. The various indicators we use to gauge the direction and momentum of our served U.S. markets include:

- The Industrial Production Index (IP), published by the Federal Reserve, which measures the real output of manufacturing, mining, and electric and gas utilities. The Industrial Production Index is expressed as a percentage of real output in a base year, currently 2007. Historically there has been a meaningful correlation between the changes in the Industrial Production Index and the level of automation investment made by our U.S. customers in their manufacturing base.
- The Manufacturing Purchasing Managers' Index (PMI), published by the Institute for Supply Management (ISM), which is an indicator of the current and near-term state of manufacturing activity in the U.S. According to the ISM, a PMI measure above 50 indicates that the U.S. manufacturing economy is generally expanding while a measure below 50 indicates that it is generally contracting.
- Industrial Equipment Spending, which is an economic statistic compiled by the Bureau of Economic Analysis (BEA). This statistic provides insight into spending trends in the broad U.S. industrial economy. This measure over the longer term has proven to demonstrate a reasonable correlation with our domestic growth.
- Capacity Utilization (Total Industry), which is an indicator of plant operating activity published by the Federal Reserve. Historically there has been a meaningful correlation between Capacity Utilization and levels of U.S. industrial production.

The table below depicts the trends in these indicators since the quarter ended September 2012. The PMI improved in the third quarter of fiscal 2014 and remains above 50, indicating expansion in the U.S. manufacturing sector. IP and Capacity Utilization continued to improve after a stable fiscal 2013. Consistent with forecasts for these key macroeconomic indicators, we expect market conditions in the U.S. to continue to improve in the fourth quarter of fiscal 2014.

	Industrial Production Index	PMI	Industrial Equipment Spending (in billions)	Capacity Utilization (percent)
Fiscal 2014				
Quarter ended:				
June 2014	103.6	55.3	233.7	79.1
March 2014	102.2	53.7	222.7	78.6
December 2013	101.3	56.5	214.5	78.4
Fiscal 2013				
Quarter ended:				
September 2013	100.1	56.0	213.6	77.9
June 2013	99.4	52.5	205.4	77.8
March 2013	99.0	51.5	205.7	77.7
December 2012	98.0	50.4	204.6	77.3
Fiscal 2012				
Quarter ended:				
September 2012	97.4	52.2	200.9	77.2

Note: Economic indicators are subject to revisions by the issuing organizations.

Non-U.S. Economic Trends

In the third quarter of 2014, sales to non-U.S. customers accounted for 49 percent of our total sales. These customers include both indigenous companies and multinational companies with expanding global presence. In addition to the global factors previously mentioned in the "Overview" section, international demand, particularly in emerging markets, has historically been driven by the strength of the industrial economy in each region, investments in infrastructure and expanding consumer markets. We use changes in the respective countries' Gross Domestic Product (GDP) and Industrial Production as indicators of the market conditions in each region where we do business.

Outside the U.S., we expect overall market conditions to improve in the fourth quarter with mixed performance among and within regions. European macroeconomic conditions are slowly improving with strength in the U.K., but tepid growth on the continent has raised deflationary concerns and led the European Central Bank to lower interest rates. Asia Pacific's Industrial Production improved in the quarter and is expected to remain stable for the fourth quarter of fiscal 2014. Government stimulus in China is helping to offset the negative impacts of a declining housing and construction sector. In India, recent electoral results have boosted optimism for long-term economic reforms, but current economic conditions remain weak. Latin America's reported Industrial Production in the third quarter declined from the prior year due to weakness in Brazil and deepening recessions in Venezuela and Argentina as a result of their fiscal and currency crises. Mexico's outlook is improving due to strength in North American demand and higher levels of direct investment. We continue to expect that emerging markets in aggregate will be the fastest growing automation markets over the long term.

Summary of Results of Operations

Sales in the third quarter of 2014 increased 2 percent compared to the third quarter of 2013 . Organic sales also increased 2 percent year over year in the quarter. Oil and gas continued to be the strongest performing industry.

The following is a summary of our results related to key growth initiatives:

- Logix sales increased 7 percent year over year in the third quarter of 2014 . Logix organic sales also increased 7 percent, with the highest growth in Canada.
- Sales related to our process initiative increased approximately 6 percent year over year in the third quarter of 2014 .
- Sales in emerging markets decreased 5 percent year over year in the third quarter of 2014 . Organic sales decreased 2 percent year over year compared to very strong sales in our solutions and services businesses in the third quarter of 2013. Acquisitions increased sales in emerging markets by 1 percentage point, and currency translation reduced sales in emerging markets by 4 percentage points. Organic sales in emerging markets increased 6 percent year over year in the nine months ended June 30, 2014 , led by China, Brazil, and Mexico.

ROCKWELL AUTOMATION, INC.

The following table reflects our sales and operating results for the three and nine months ended June 30, 2014 and 2013 (in millions, except per share amounts):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Sales				
Architecture & Software	\$ 715.2	\$ 671.0	\$ 2,097.9	\$ 1,967.7
Control Products & Solutions	934.3	953.2	2,743.8	2,668.5
Total sales (a)	\$ 1,649.5	\$ 1,624.2	\$ 4,841.7	\$ 4,636.2
Segment operating earnings ¹				
Architecture & Software	\$ 204.8	\$ 188.6	\$ 606.9	\$ 541.7
Control Products & Solutions	121.3	129.2	349.3	337.3
Total segment operating earnings ² (b)	326.1	317.8	956.2	879.0
Purchase accounting depreciation and amortization	(5.5)	(4.6)	(15.9)	(14.8)
General corporate — net	(18.1)	(20.9)	(58.7)	(57.5)
Non-operating pension costs	(14.1)	(19.6)	(42.1)	(59.0)
Interest expense	(14.4)	(15.3)	(44.3)	(46.0)
Income before income taxes (c)	274.0	257.4	795.2	701.7
Income tax provision	(74.3)	(53.7)	(217.1)	(160.7)
Net income	\$ 199.7	\$ 203.7	\$ 578.1	\$ 541.0
Diluted EPS	\$ 1.43	\$ 1.45	\$ 4.12	\$ 3.83
Adjusted EPS ³	\$ 1.49	\$ 1.54	\$ 4.32	\$ 4.09
Diluted weighted average outstanding shares	139.6	140.4	140.0	141.1
Total segment operating margin ² (b/a)	19.8%	19.6%	19.7%	19.0%
Pre-tax margin (c/a)	16.6%	15.8%	16.4%	15.1%

(1) See Note 13 in the Condensed Consolidated Financial Statements for the definition of segment operating earnings.

(2) Total segment operating earnings and total segment operating margin are non-GAAP financial measures. We believe that these measures are useful to investors as measures of operating performance. We use these measures to monitor and evaluate the profitability of our operating segments. Our measures of total segment operating earnings and total segment operating margin may be different from measures used by other companies.

(3) Adjusted EPS is a non-GAAP earnings measure that excludes the non-operating pension costs and their related income tax effects. See *Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate Reconciliation* for more information on this non-GAAP measure.

ROCKWELL AUTOMATION, INC.

Purchase accounting depreciation and amortization and non-operating pension costs are not allocated to our operating segments because these costs are excluded from our measurement of each segment's operating performance for internal purposes. If we were to allocate these costs, we would attribute them to each of our segments as follows (in millions):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Purchase accounting depreciation and amortization				
Architecture & Software	\$ 1.1	\$ 0.9	\$ 3.0	\$ 3.0
Control Products & Solutions	4.2	3.5	12.2	11.0
Non-operating pension costs				
Architecture & Software	5.2	6.9	15.5	20.7
Control Products & Solutions	8.1	11.7	24.3	35.1

The decreases in non-operating pension costs in both segments in the three and nine months ended June 30, 2014 were primarily due to the increase in our U.S. discount rate used to measure net periodic pension cost from 4.15 percent in 2013 to 5.05 percent in 2014 .

ROCKWELL AUTOMATION, INC.

Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate Reconciliation

Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate are non-GAAP earnings measures that exclude non-operating pension costs and their related income tax effects. We define non-operating pension costs as defined benefit plan interest cost, expected return on plan assets, amortization of actuarial gains and losses and the impact of any plan curtailments or settlements. These components of net periodic pension cost primarily relate to changes in pension assets and liabilities that are a result of market performance; we consider these costs to be unrelated to the operating performance of our business. We believe that Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate provide useful information to our investors about our operating performance and allow management and investors to compare our operating performance period over period. Our measures of Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate may be different from measures used by other companies. These non-GAAP measures should not be considered a substitute for income from continuing operations, diluted EPS and effective tax rate.

The following are the components of operating and non-operating pension costs for the three and nine months ended June 30, 2014 and 2013 (in millions):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Service cost	\$ 19.7	\$ 22.9	\$ 59.0	\$ 69.0
Amortization of prior service credit	(0.7)	(0.6)	(2.1)	(1.9)
Operating pension costs	19.0	22.3	56.9	67.1
Interest cost	43.6	40.0	130.8	120.2
Expected return on plan assets	(54.5)	(56.5)	(163.5)	(169.7)
Amortization of net actuarial loss	25.0	36.1	74.8	108.5
Non-operating pension costs	14.1	19.6	42.1	59.0
Net periodic pension cost	\$ 33.1	\$ 41.9	\$ 99.0	\$ 126.1

The following are reconciliations of income from continuing operations, diluted EPS from continuing operations, and effective tax rate to Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate for the three and nine months ended June 30, 2014 and 2013 (in millions, except per share amounts):

	Three Months Ended June 30,		Nine Months Ended June 30,	
	2014	2013	2014	2013
Income from continuing operations	\$ 199.7	\$ 203.7	\$ 578.1	\$ 541.0
Non-operating pension costs	14.1	19.6	42.1	59.0
Tax effect of non-operating pension costs	(5.1)	(7.2)	(15.1)	(21.5)
Adjusted Income	\$ 208.7	\$ 216.1	\$ 605.1	\$ 578.5
Diluted EPS from continuing operations	\$ 1.43	\$ 1.45	\$ 4.12	\$ 3.83
Non-operating pension costs per diluted share, before tax	0.10	0.14	0.30	0.42
Tax effect of non-operating pension costs per diluted share	(0.04)	(0.05)	(0.10)	(0.16)
Adjusted EPS	\$ 1.49	\$ 1.54	\$ 4.32	\$ 4.09
Effective tax rate	27.1%	20.9%	27.3%	22.9%
Tax effect of non-operating pension costs	0.5%	1.1%	0.4%	1.1%
Adjusted Effective Tax Rate	27.6%	22.0%	27.7%	24.0%

ROCKWELL AUTOMATION, INC.

Three and Nine Months Ended June 30, 2014 Compared to Three and Nine Months Ended June 30, 2013

(in millions, except per share amounts)	Three Months Ended June 30,			Nine Months Ended June 30,		
	2014	2013	Change	2014	2013	Change
Sales	\$ 1,649.5	\$ 1,624.2	\$ 25.3	\$ 4,841.7	\$ 4,636.2	\$ 205.5
Income before income taxes	274.0	257.4	16.6	795.2	701.7	93.5
Diluted EPS	1.43	1.45	(0.02)	4.12	3.83	0.29
Adjusted EPS	1.49	1.54	(0.05)	4.32	4.09	0.23

Sales

Our sales increased 2 percent and 4 percent in the three and nine months ended June 30, 2014 , respectively, compared to the three and nine months ended June 30, 2013 . Organic sales increased 2 percent and 5 percent year over year in the three and nine months ended June 30, 2014 , respectively. The net effect of currency translation and acquisitions reduced sales by 1 percentage point in the nine months ended June 30, 2014 .

Pricing contributed approximately 1 percentage point to sales growth in the three and nine months ended June 30, 2014 .

ROCKWELL AUTOMATION, INC.

The tables below present our sales, attributed to the geographic regions based upon country of destination, for the three and nine months ended June 30, 2014 and the change from the same period a year ago (in millions, except percentages):

	Three Months Ended June 30, 2014	Change vs. Three Months Ended June 30, 2013	Change in Organic Sales ¹ vs. Three Months Ended June 30, 2013
United States	\$ 845.9	5 %	5 %
Canada	113.3	(14)%	(8)%
Europe, Middle East and Africa (EMEA)	336.7	6 %	1 %
Asia Pacific	220.5	(1)%	— %
Latin America	133.1	(7)%	— %
Total Sales	<u>\$ 1,649.5</u>	2 %	2 %

	Nine Months Ended June 30, 2014	Change vs. Nine Months Ended June 30, 2013	Change in Organic Sales vs. Nine Months Ended June 30, 2013
United States	\$ 2,515.2	7 %	7 %
Canada	321.0	(9)%	(3)%
Europe, Middle East and Africa (EMEA)	1,001.1	7 %	3 %
Asia Pacific	627.8	3 %	5 %
Latin America	376.6	(5)%	4 %
Total Sales	<u>\$ 4,841.7</u>	4 %	5 %

¹ Organic sales are sales excluding the effect of changes in currency exchange rates and acquisitions. See **Supplemental Sales Information** for information on this non-GAAP measure.

- Solid sales growth in the United States in the three and nine months ended June 30, 2014 was realized broadly across industries, with the highest growth in the oil and gas industry.
- Sales in Canada declined in the three and nine months ended June 30, 2014 due to the unfavorable impact of foreign currency translation and continued weakness in solutions and services in resource-based industries, partially offset by growth in our product businesses.
- EMEA sales in the three and nine months ended June 30, 2014 grew as a result of both the favorable impact of foreign currency translation and organic sales growth. Organic sales growth in the three and nine months ended June 30, 2014 included strong product sales to OEM customers. Organic sales in the three months ended June 30, 2014 were negatively impacted by variability in our solutions and services businesses.
- Asia Pacific sales declined in the three months ended June 30, 2014 due to the unfavorable impact of foreign currency translation. Organic sales in Asia Pacific were flat in the three months ended June 30, 2014 due to sales declines in the solutions and services businesses compared to very strong sales in those businesses in the third quarter of 2013. The declines were offset by strength in the Architecture & Software segment this year. Sales growth in the nine months ended June 30, 2014 was driven by strength in our product businesses, led by China.
- Latin America sales declined in the three and nine months ended June 30, 2014 due to the unfavorable impact of foreign currency translation. Latin America organic sales were flat in the three months ended June 30, 2014 due to sales declines in the solutions and services businesses compared to very strong sales in those businesses in the third quarter of 2013. The declines were offset by strength in the Architecture & Software segment this year. Organic growth in the region for the nine months ended June 30, 2014 was driven by strong sales in Brazil and Mexico that more than offset sales declines in the rest of the region.

ROCKWELL AUTOMATION, INC.

Three and Nine Months Ended June 30, 2014 Compared to Three and Nine Months Ended June 30, 2013*General Corporate - Net*

General corporate - net expenses were \$18.1 million and \$58.7 million in the three and nine months ended June 30, 2014 , respectively, compared to \$20.9 million and \$57.5 million in the three and nine months ended June 30, 2013 , respectively.

Income before Income Taxes

Income before income taxes increased 6 percent and 13 percent year over year in the three and nine months ended June 30, 2014 , respectively, primarily due to an increase in segment operating earnings and lower non-operating pension costs. Total segment operating earnings increased 3 percent and 9 percent year over year in the three and nine months ended June 30, 2014 , respectively, primarily due to higher sales and favorable mix, partially offset by increased spending and variable compensation expense.

Income Taxes

The effective tax rate in the three months ended June 30, 2014 was 27.1 percent compared to 20.9 percent in the three months ended June 30, 2013 . Our Adjusted Effective Tax Rate in the three months ended June 30, 2014 was 27.6 percent compared to 22.0 percent in the three months ended June 30, 2013 . The increases in the effective tax rate and the Adjusted Effective Tax Rate were primarily due to the non-recurrence of favorable prior period tax matters recognized in the third quarter of 2013.

The effective tax rate in the nine months ended June 30, 2014 was 27.3 percent compared to 22.9 percent in the nine months ended June 30, 2013 . Our Adjusted Effective Tax Rate in the nine months ended June 30, 2014 was 27.7 percent compared to 24.0 percent in the nine months ended June 30, 2013 . The increases in the effective tax rate and the Adjusted Effective Tax Rate were primarily due to prior period tax matters, the retroactive extension of the U.S. federal research and development tax credit (U.S. research tax credit) in the second quarter of 2013, and the expiration of the U.S. research tax credit on December 31, 2013.

Architecture & Software

(in millions, except percentages)	Three Months Ended June 30,			Nine Months Ended June 30,		
	2014	2013	Change	2014	2013	Change
Sales	\$ 715.2	\$ 671.0	\$ 44.2	\$ 2,097.9	\$ 1,967.7	\$ 130.2
Segment operating earnings	204.8	188.6	16.2	606.9	541.7	65.2
Segment operating margin	28.6%	28.1%	0.5 pts	28.9%	27.5%	1.4 pts

Sales

Architecture & Software sales increased 7 percent in the three and nine months ended June 30, 2014 compared to the three and nine months ended June 30, 2013 . Architecture & Software organic sales also increased 7 percent year over year in the three and nine months ended June 30, 2014 . All regions reported positive organic growth in the three and nine months ended June 30, 2014 , led by strong performance in Canada and Latin America.

Logix sales increased 7 percent and 6 percent year over year in the three and nine months ended June 30, 2014 , respectively. Logix organic sales increased 7 percent year over year in the three and nine months ended June 30, 2014 . Currency translation reduced Logix sales by 1 percentage point in the nine months ended June 30, 2014 .

Operating Margin

Architecture & Software segment operating earnings were up 9 percent and 12 percent year over year in the three and nine months ended June 30, 2014 , respectively. Segment operating margin increased to 28.6 percent and 28.9 percent in the three and nine months ended June 30, 2014 , respectively, from 28.1 percent and 27.5 percent a year ago, primarily due to higher sales, partially offset by increased spending.

ROCKWELL AUTOMATION, INC.

*Three and Nine Months Ended June 30, 2014 Compared to Three and Nine Months Ended June 30, 2013**Control Products & Solutions*

(in millions, except percentages)	Three Months Ended June 30,			Nine Months Ended June 30,		
	2014	2013	Change	2014	2013	Change
Sales	\$ 934.3	\$ 953.2	\$ (18.9)	\$ 2,743.8	\$ 2,668.5	\$ 75.3
Segment operating earnings	121.3	129.2	(7.9)	349.3	337.3	12.0
Segment operating margin	13.0%	13.6%	(0.6) pts	12.7%	12.6%	0.1 pts

Sales

Control Products & Solutions sales decreased 2 percent and increased 3 percent year over year in the three and nine months ended June 30, 2014 , respectively. Organic sales decreased 2 percent and increased 4 percent year over year in the three and nine months ended June 30, 2014 , respectively. Currency translation reduced sales by 1 percentage point in the nine months ended June 30, 2014 .

Excluding the impact of foreign currency translation, the U.S. was the best performing region for the segment in the three and nine months ended June 30, 2014 . The balance of the regions reported sales declines in the three months ended June 30, 2014 compared to very strong sales in our solutions and services businesses in the third quarter of 2013. All regions with the exception of Canada experienced organic growth in the nine months ended June 30, 2014 .

Sales in our solutions and services businesses decreased 5 percent and increased 2 percent in the three and nine months ended June 30, 2014 , respectively, compared to the three and nine months ended June 30, 2013 . Organic sales in our solutions and services businesses decreased 4 percent and increased 3 percent year over year in the three and nine months ended June 30, 2014 , respectively. Acquisitions contributed 1 percentage point to sales growth, and currency translation reduced sales by 2 percentage points in the three and nine months ended June 30, 2014 .

Product sales increased 2 percent and 4 percent in the three and nine months ended June 30, 2014 , respectively, compared to the three and nine months ended June 30, 2013 . Product organic sales increased 2 percent and 5 percent year over year in the three and nine months ended June 30, 2014 , respectively. Currency translation reduced sales by 1 percentage point in the nine months ended June 30, 2014 .

Operating Margin

Control Products & Solutions segment operating earnings were down 6 percent and up 4 percent year over year in the three and nine months ended June 30, 2014 , respectively. Segment operating margin was 13.0 percent in the three months ended June 30, 2014 , compared to 13.6 percent a year ago, primarily due to lower sales. Segment operating margin was 12.7 percent in the nine months ended June 30, 2014 , compared to 12.6 percent a year ago, primarily due to higher sales, partially offset by increased spending.

ROCKWELL AUTOMATION, INC.

Financial Condition

The following is a summary of our cash flows from operating, investing and financing activities, as reflected in the Condensed Consolidated Statement of Cash Flows (in millions):

	Nine Months Ended June 30,	
	2014	2013
Cash provided by (used for):		
Operating activities	\$ 707.4	\$ 663.8
Investing activities	(382.7)	(197.6)
Financing activities	(351.4)	(323.6)
Effect of exchange rate changes on cash	0.9	(14.8)
Cash (used for) provided by continuing operations	<u>\$ (25.8)</u>	<u>\$ 127.8</u>

The following table summarizes free cash flow (in millions), which is a non-GAAP financial measure:

	Nine Months Ended June 30,	
	2014	2013
Cash provided by continuing operating activities	\$ 707.4	\$ 663.8
Capital expenditures	(96.4)	(86.9)
Excess income tax benefit from share-based compensation	29.1	22.6
Free cash flow	<u>\$ 640.1</u>	<u>\$ 599.5</u>

Our definition of free cash flow takes into consideration capital investments required to maintain the operations of our businesses and execute our strategy. Cash provided by continuing operating activities adds back non-cash depreciation expense to earnings but does not reflect a charge for necessary capital expenditures. Our definition of free cash flow excludes the operating cash flows and capital expenditures related to our discontinued operations. Operating, investing and financing cash flows of our discontinued operations are presented separately in our statement of cash flows. U.S. GAAP requires the excess income tax benefit from share-based compensation to be reported as a financing cash flow rather than as an operating cash flow. We have added this benefit back to our calculation of free cash flow in order to generally classify cash flows arising from income taxes as operating cash flows. In our opinion, free cash flow provides useful information to investors regarding our ability to generate cash from business operations that is available for acquisitions and other investments, service of debt principal, dividends and share repurchases. We use free cash flow as one measure to monitor and evaluate performance. Our definition of free cash flow may differ from definitions used by other companies.

Cash provided by operating activities was \$707.4 million for the nine months ended June 30, 2014 compared to \$663.8 million for the nine months ended June 30, 2013. Free cash flow was a source of \$640.1 million for the nine months ended June 30, 2014 compared to a source of \$599.5 million for the nine months ended June 30, 2013. The increase in the cash flow provided by operating activities and the increase in free cash flow in the nine months ended June 30, 2014 as compared to the nine months ended June 30, 2013 are primarily due to higher earnings and improved working capital performance, partially offset by higher tax payments.

We repurchased approximately 2.9 million shares of our common stock under our share repurchase program in the first nine months of 2014. The total cost of these shares was \$343.8 million, of which \$5.0 million was recorded in accounts payable at June 30, 2014 related to 40,000 shares that did not settle until July 2014. We also paid \$6.4 million in the first quarter of 2014 for unsettled share repurchases outstanding at September 30, 2013. We repurchased approximately 3.8 million shares of our common stock in the first nine months of 2013. The total cost of these shares was \$318.0 million, of which \$6.3 million was recorded in accounts payable at June 30, 2013 related to 75,000 shares that did not settle until July 2013. We also paid \$7.6 million in the first quarter of 2013 for unsettled share repurchases outstanding at September 30, 2012. Our decision to repurchase additional shares in the remainder of 2014 will depend on business conditions, free cash flow generation, other cash requirements and stock price. At June 30, 2014, we had approximately \$191.4 million remaining for share repurchases under the \$1.0 billion share repurchase authorization approved in 2012. On June 4, 2014, the Board of Directors authorized us to expend an additional \$1.0 billion to repurchase shares of our common stock. See Part II, Item 2, Unregistered Sales of Equity Securities and Use of Proceeds, for additional information regarding share repurchases.



Financial Condition — (Continued)

Given our extensive international operations, significant amounts of our cash, cash equivalents and short-term investments (funds) are held by non-U.S. subsidiaries where our undistributed earnings are permanently reinvested. Generally, these funds would be subject to U.S. tax if repatriated. The percentage of such non-U.S. funds can vary from quarter to quarter with an average of approximately 90 percent over the past eight quarters. As of June 30, 2014, approximately 90 percent of our funds were held in such non-U.S. subsidiaries. We have not encountered and do not expect to encounter any difficulty meeting the liquidity requirements of our domestic and international operations.

In addition to cash generated by operating activities, we have access to existing financing sources, including the public debt markets and unsecured credit facilities with various banks. Commercial paper is our principal source of short-term financing. At June 30, 2014, commercial paper borrowings outstanding were \$279.0 million, with a weighted average interest rate of 0.17 percent and weighted average maturity period of thirteen days. At September 30, 2013, commercial paper borrowings outstanding were \$179.0 million, with a weighted average interest rate of 0.17 percent and weighted average maturity period of five days. Our debt-to-total-capital ratio was 30.3 percent at June 30, 2014 and 29.5 percent at September 30, 2013.

At June 30, 2014 and September 30, 2013, our total current borrowing capacity under our unsecured revolving credit facility expiring in May 2018 was \$750.0 million. We can increase the aggregate amount of this credit facility by up to \$250.0 million, subject to the consent of the banks in the credit facility. We have not borrowed against this credit facility during the nine months ended June 30, 2014 and 2013. Borrowings under this credit facility bear interest based on short-term money market rates in effect during the period borrowings are outstanding. The terms of this credit facility contain covenants under which we would be in default if our debt-to-total-capital ratio was to exceed 60 percent. Separate short-term unsecured credit facilities of approximately \$117.7 million were available to non-U.S. subsidiaries at June 30, 2014. Borrowings under our non-U.S. credit facilities during the nine months ended June 30, 2014 and 2013 were not significant. We were in compliance with all covenants under our credit facilities during the nine months ended June 30, 2014 and 2013.

Among other uses, we can draw on our credit facility as a standby liquidity facility to repay our outstanding commercial paper as it matures. This access to funds to repay maturing commercial paper is an important factor in maintaining the short-term credit ratings set forth in the table below. Under our current policy with respect to these ratings, we expect to limit our other borrowings under our credit facility, if any, to amounts that would leave enough credit available under the facility so that we could borrow, if needed, to repay all of our then outstanding commercial paper as it matures.

The following is a summary of our credit ratings as of June 30, 2014:

Credit Rating Agency	Short-Term Rating	Long-Term Rating	Outlook
Standard & Poor's	A-1	A	Stable
Moody's	P-2	A3	Positive
Fitch Ratings	F1	A	Stable

Our ability to access the commercial paper market, and the related costs of these borrowings, is affected by the strength of our credit ratings and market conditions. We have not experienced any difficulty in accessing the commercial paper market to date. If our access to the commercial paper market is adversely affected due to a change in market conditions or otherwise, we would expect to rely on a combination of available cash and our unsecured committed credit facility to provide short-term funding. In such event, the cost of borrowings under our unsecured committed credit facility could be higher than the cost of commercial paper borrowings.

We regularly monitor the third-party depository institutions that hold our cash and cash equivalents and short-term investments. Our emphasis is primarily on safety and liquidity of principal and secondarily on maximizing yield on those funds. We diversify our cash and cash equivalents among counterparties to minimize exposure to any one of these entities.

We use foreign currency forward exchange contracts to manage certain foreign currency risks. We enter into these contracts to hedge our exposure to foreign currency exchange rate variability in the expected future cash flows associated with certain third-party and intercompany transactions denominated in foreign currencies forecasted to occur within the next two years. We also enter into these contracts to offset transaction gains or losses associated with some of our assets and liabilities resulting from intercompany loans or other transactions with third parties that are denominated in currencies other than our entities' functional currencies. Our foreign currency forward exchange contracts are usually denominated in currencies of major industrial countries. We diversify our foreign currency forward exchange contracts among counterparties to minimize exposure to any one of these entities.

ROCKWELL AUTOMATION, INC.

Financial Condition — (Continued)

Information with respect to our contractual cash obligations is contained in Item 7, Management's Discussion and Analysis of Financial Condition and Results of Operations, of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013. We believe that at June 30, 2014, there has been no material change to this information.

Supplemental Sales Information

We translate sales of subsidiaries operating outside of the United States using exchange rates effective during the respective period. Therefore, changes in currency exchange rates affect our reported sales. Sales by businesses we acquired also affect our reported sales. We believe that organic sales, defined as sales excluding the effects of changes in currency exchange rates and acquisitions, which is a non-GAAP financial measure, provides useful information to investors because it reflects regional and operating segment performance from the activities of our businesses without the effect of changes in currency exchange rates and acquisitions. We use organic sales as one measure to monitor and evaluate our regional and operating segment performance. We determine the effect of changes in currency exchange rates by translating the respective period's sales using the same currency exchange rates that were in effect during the prior year. When we acquire businesses, we exclude sales in the current period for which there are no comparable sales in the prior period. Organic sales growth is calculated by comparing organic sales to reported sales in the prior year. We attribute sales to the geographic regions based on the country of destination.

The following is a reconciliation of our reported sales to organic sales (in millions):

	Three Months Ended June 30, 2014					Three Months Ended June 30, 2013
	Sales	Effect of Changes in Currency	Sales Excluding Effect of Changes in Currency	Effect of Acquisitions	Organic Sales	Sales
United States	\$ 845.9	\$ 2.0	\$ 847.9	\$ (0.4)	\$ 847.5	\$ 807.7
Canada	113.3	7.4	120.7	—	120.7	131.5
Europe, Middle East and Africa	336.7	(12.9)	323.8	(2.9)	320.9	318.6
Asia Pacific	220.5	2.6	223.1	—	223.1	223.1
Latin America	133.1	9.6	142.7	—	142.7	143.3
Total Company Sales	\$ 1,649.5	\$ 8.7	\$ 1,658.2	\$ (3.3)	\$ 1,654.9	\$ 1,624.2

	Nine Months Ended June 30, 2014					Nine Months Ended June 30, 2013
	Sales	Effect of Changes in Currency	Sales Excluding Effect of Changes in Currency	Effect of Acquisitions	Organic Sales	Sales
United States	\$ 2,515.2	\$ 6.6	\$ 2,521.8	\$ (0.4)	\$ 2,521.4	\$ 2,345.7
Canada	321.0	23.2	344.2	—	344.2	354.6
Europe, Middle East and Africa	1,001.1	(30.0)	971.1	(8.0)	963.1	931.8
Asia Pacific	627.8	14.4	642.2	—	642.2	608.8
Latin America	376.6	34.0	410.6	—	410.6	395.3
Total Company Sales	\$ 4,841.7	\$ 48.2	\$ 4,889.9	\$ (8.4)	\$ 4,881.5	\$ 4,636.2

ROCKWELL AUTOMATION, INC.

The following is a reconciliation of our reported sales by operating segment to organic sales (in millions):

	Three Months Ended June 30, 2014					Three Months Ended June 30, 2013
	Sales	Effect of Changes in Currency	Sales Excluding Effect of Changes in Currency	Effect of Acquisitions	Organic Sales	Sales
Architecture & Software	\$ 715.2	\$ 3.9	\$ 719.1	\$ (0.4)	\$ 718.7	\$ 671.0
Control Products & Solutions	934.3	4.8	939.1	(2.9)	936.2	953.2
Total Company Sales	\$ 1,649.5	\$ 8.7	\$ 1,658.2	\$ (3.3)	\$ 1,654.9	\$ 1,624.2

	Nine Months Ended June 30, 2014					Nine Months Ended June 30, 2013
	Sales	Effect of Changes in Currency	Sales Excluding Effect of Changes in Currency	Effect of Acquisitions	Organic Sales	Sales
Architecture & Software	\$ 2,097.9	\$ 14.8	\$ 2,112.7	\$ (0.4)	\$ 2,112.3	\$ 1,967.7
Control Products & Solutions	2,743.8	33.4	2,777.2	(8.0)	2,769.2	2,668.5
Total Company Sales	\$ 4,841.7	\$ 48.2	\$ 4,889.9	\$ (8.4)	\$ 4,881.5	\$ 4,636.2

ROCKWELL AUTOMATION, INC.

Critical Accounting Policies and Estimates

We have prepared the Condensed Consolidated Financial Statements in accordance with accounting principles generally accepted in the United States, which require us to make estimates and assumptions that affect the reported amounts of assets and liabilities at the date of the Condensed Consolidated Financial Statements and revenues and expenses during the periods reported. Actual results could differ from those estimates. Information with respect to our critical accounting policies that we believe could have the most significant effect on our reported results or require subjective or complex judgments by management is contained in Item 7, Management's Discussion and Analysis of Financial Condition and Results of Operations, of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 . We believe that at June 30, 2014 , there has been no material change to this information.

Environmental

Information with respect to the effect on us and our manufacturing operations of compliance with environmental protection requirements and resolution of environmental claims is contained in Note 16 of the Consolidated Financial Statements in Item 8, Financial Statements and Supplementary Data, of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 . We believe that at June 30, 2014 , there has been no material change to this information.

Recent Accounting Pronouncements

See Note 1 in the Condensed Consolidated Financial Statements regarding recent accounting pronouncements.

Item 3. *Quantitative and Qualitative Disclosures About Market Risk*

Information with respect to our exposure to interest rate risk and foreign currency risk is contained in Item 7A, Quantitative and Qualitative Disclosures About Market Risk, of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 . We believe that at June 30, 2014 , there has been no material change to this information.

Item 4 . *Controls and Procedures*

Disclosure Controls and Procedures: We, with the participation of our Chief Executive Officer and Chief Financial Officer, have evaluated the effectiveness of our disclosure controls and procedures (as such term is defined in Rules 13a-15(e) and 15d-15(e) under the Securities Exchange Act of 1934, as amended (Exchange Act)) as of the end of the fiscal quarter covered by this report. Based on that evaluation, our Chief Executive Officer and Chief Financial Officer have concluded that, as of the end of the fiscal quarter covered by this report, our disclosure controls and procedures were effective.

Internal Control Over Financial Reporting: As previously disclosed, we are in the process of developing and directing the implementation of common global process standards and an enterprise-wide information technology system across our affiliates with an objective of improving internal control, our ability to monitor our global operations, and our management of global operations. This process, which was initiated by Rockwell Automation, Inc., the U.S. parent company of our consolidated group, continued during the third quarter of 2014, focusing primarily on certain locations in Asia Pacific and involved processes such as order management, finance, human resources, logistics, operations, engineering and procurement. As a result of this parent company directive, our internal control over financial reporting (as such term is defined in Exchange Act Rule 13a-15(f)) was enhanced.

There have not been any other changes in our internal control over financial reporting during the fiscal quarter to which this report relates that has materially affected, or is reasonably likely to materially affect, our internal control over financial reporting.

PART II. OTHER INFORMATION

Item 1. *Legal Proceedings*

Information with respect to our legal proceedings is contained in Item 3, Legal Proceedings, of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 . We believe that at June 30, 2014 , there has been no material change to this information.

Item 1A. *Risk Factors*

Information about our most significant risk factors is contained in Item 1A of our Annual Report on Form 10-K for the fiscal year ended September 30, 2013 . We believe that at June 30, 2014 there has been no material change to this information.

ROCKWELL AUTOMATION, INC.

Item 2. Unregistered Sales of Equity Securities and Use of Proceeds*Share Repurchases*

The table below sets forth information with respect to purchases made by or on behalf of us of shares of our common stock during the three months ended June 30, 2014 :

Period	Total Number of Shares Purchased	Average Price Paid Per Share ⁽¹⁾	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs	Maximum Approx. Dollar Value of Shares that May Yet Be Purchased Under the Plans or Programs ⁽²⁾
April 1 - 30, 2014	172,500	\$ 123.53	172,500	\$ 292,430,415
May 1 - 31, 2014	545,181	119.82	545,181	227,104,917
June 1 - 30, 2014	285,000	125.30	285,000	1,191,393,901
Total	<u>1,002,681</u>	122.02	<u>1,002,681</u>	

(1) Average price paid per share includes brokerage commissions.

(2) On June 7, 2012, the Board of Directors approved a \$1.0 billion share repurchase program. On June 4, 2014, the Board of Directors authorized us to expend an additional \$1.0 billion to repurchase shares of our common stock. Our repurchase program allows us to repurchase shares at management's discretion. However, during quarterly "quiet periods," defined as the period of time from quarter end until one business day following the furnishing of our quarterly earnings results to the SEC on Form 8-K, shares are repurchased at our broker's discretion pursuant to a share repurchase plan subject to price and volume parameters.

ROCKWELL AUTOMATION, INC.

Item 6 . Exhibits

(a) Exhibits:

- Exhibit 15 — Letter of Deloitte & Touche LLP regarding Unaudited Financial Information.
- Exhibit 31.1 — Certification of Periodic Report by the Chief Executive Officer pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.
- Exhibit 31.2 — Certification of Periodic Report by the Chief Financial Officer pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.
- Exhibit 32.1 — Certification of Periodic Report by the Chief Executive Officer pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
- Exhibit 32.2 — Certification of Periodic Report by the Chief Financial Officer pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
- Exhibit 101 — Interactive Data Files.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

ROCKWELL AUTOMATION, INC.
(Registrant)

Date: August 5, 2014

By /s/ T HEODORE D. C RANDALL

Theodore D. Crandall
Senior Vice President and
Chief Financial Officer
(Principal Financial Officer)

Date: August 5, 2014

By /s/ D AVID M. D ORGAN

David M. Dorgan
Vice President and Controller
(Principal Accounting Officer)

INDEX TO EXHIBITS

Exhibit No.	Exhibit
15	Letter of Deloitte & Touche LLP regarding Unaudited Financial Information.
31.1	Certification of Periodic Report by the Chief Executive Officer pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.
31.2	Certification of Periodic Report by the Chief Financial Officer pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.
32.1	Certification of Periodic Report by the Chief Executive Officer pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
32.2	Certification of Periodic Report by the Chief Financial Officer pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
101	Interactive Data Files.

August 5, 2014

Rockwell Automation, Inc.
1201 South Second Street
Milwaukee, Wisconsin 53204

We have reviewed, in accordance with the standards of the Public Company Accounting Oversight Board (United States), the unaudited interim financial information of Rockwell Automation, Inc. and subsidiaries for the three-month and nine -month periods ended June 30, 2014 and 2013 , as indicated in our report dated August 5, 2014 ; because we did not perform an audit, we expressed no opinion on that information.

We are aware that our report referred to above, which is included in your Quarterly Report on Form 10-Q for the quarter ended June 30, 2014 , is incorporated by reference in Registration Statement Nos. 333-38444, 333-101780, 333-113041, 333-149581, 333-150019, 333-157203, 333-165727, 333-180557, and 333-184400 on Form S-8 and Registration Statement No. 333-24685 on Form S-3.

We also are aware that the aforementioned report, pursuant to Rule 436(c) under the Securities Act of 1933, is not considered a part of the Registration Statement prepared or certified by an accountant or a report prepared or certified by an accountant within the meaning of Sections 7 and 11 of that Act.

/s/ DELOITTE & TOUCHE LLP

Milwaukee, Wisconsin

CERTIFICATION

I, Keith D. Nosbusch, certify that:

1. I have reviewed this quarterly report on Form 10-Q of Rockwell Automation, Inc.;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: August 5, 2014

/s/ K EITH D. N OSBUSCH

Keith D. Nosbusch
Chairman, President and
Chief Executive Officer

CERTIFICATION

I, Theodore D. Crandall, certify that:

1. I have reviewed this quarterly report on Form 10-Q of Rockwell Automation, Inc.;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: August 5, 2014

/ s / T H E O D O R E D . C R A N D A L L

Theodore D. Crandall
Senior Vice President and
Chief Financial Officer

CERTIFICATION OF PERIODIC REPORT

I, Keith D. Nosbusch, Chairman, President and Chief Executive Officer of Rockwell Automation, Inc. (the "Company"), hereby certify pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, 18 U.S.C. Section 1350, that:

- (1) the Quarterly Report on Form 10-Q of the Company for the quarter ended June 30, 2014 (the "Report") fully complies with the requirements of Section 13(a) of the Securities Exchange Act of 1934; and
- (2) the information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company.

Date: August 5, 2014

/ S / K EITH D. N OSBUSCH

Keith D. Nosbusch
Chairman, President and
Chief Executive Officer

CERTIFICATION OF PERIODIC REPORT

I, Theodore D. Crandall, Senior Vice President and Chief Financial Officer of Rockwell Automation, Inc. (the “Company”), hereby certify pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, 18 U.S.C. Section 1350, that:

- (1) the Quarterly Report on Form 10-Q of the Company for the quarter ended June 30, 2014 (the “Report”) fully complies with the requirements of Section 13(a) of the Securities Exchange Act of 1934; and
- (2) the information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company.

Date: August 5, 2014

/ S / T H E O D O R E D . C R A N D A L L

Theodore D. Crandall
Senior Vice President and
Chief Financial Officer